Injection considerations for PIP-III Linac to Main Injector

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Abstract. The PIP-III linac produces 8 GeV H⁻ beam for injection into the Recycler or Main Injector (MI). Stripping to H⁺ is needed, in a system that is vulnerable to magnetic stripping of H- in magnetic fields. The High power beam will heat stripping foils, perhaps unacceptably. The injection pulse is much longer than the MI circumference, so multitum pulses with resulting heating and beam diffusion are required. We discuss design considerations for the injection scenario, the stripper foil and its location, foil heating and related beam loss issues.

Keywords: muon, beams, PIP-II

INTRODUCTION

The PIP-II project will provide a 800 MeV proton beam with cw capability, with beam power up to the MW level available for user experiments.[1] However, the amount of beam that can be transmitted to the Main Injector (MI) is limited by the 0.8—8.0 GeV Booster capacity. The next Fermilab upgrade should include a replacement for the Booster. The project-X design proposal included some options for that replacement, based on a continuation of the 800 MeV linac to 2—3 GeV followed by either a Rapid Cycling Synchrotron (RCS) or continuing the Linac to 8 GeV.[2] While an 8 GeV Linac would be expected to be very expensive, it may be made relatively affordably by using relatively inexpensive ILC-style cryomodules that use 1300 MHz SRF cavities, that have already been designed and mass-produced.

In this note we will focus on the 8 GeV Linac option. We begin with some discussion of the beam requirements and potential layouts for the Linac. Constraints on accelerating gradients and magnetic fields are discussed. We then progress to discussion of injection from the 8 GeV Linac into the Recycler ring or MI. The injection process involves foil stripping of the incoming H⁻ beam to obtain multiturn injection. Potential problems exist in magnetic stripping of H⁻ beam, stripping efficiency, foil heating, foil damage and radiation in the injection region. An optimum "beam painting' strategy is needed. First calculations of these effects are obtained and critical difficulties are discussed. As with other high-intensity injection examples (SNS, PIP-III RCS, JPARC), foil heating approaches the limits of present technologies. Extensions of existing technologies, such as rotating foils, or newer technologies such as laser-assisted stripping could extend those limts.

LINAC SCENARIOS

The initial design specification for the PIP-III upgrade is that it should enable at least ~ 2.5 MW from the MI. With a 120 GeV beam energy and a MI period of 1.2 s, this requires $1.5625*10^{15}$ p/cycle, or 25 ma-ms of injected beam. The 800 MeV beam PIP-II beam can provide up to 2 ma of cw beam, so 12.5 ms of injection would be sufficient. More beam would of course be desirable.

Scenarios for an 8 GeV Linac scenario were developed within the project X program.[3] Fig. 1 shows a possible scenario. The 800 MeV Linac is extended to ~1 GeV. The beam exiting that Linac is bent at a steep angle into a $1 \rightarrow 3$ GeV linac (~280 m long). In the Project X scenario that linac is a cw linac that uses the same 650 MHz cryomodules as the end of the PIP-II linac. The beam then goes through a bend of approximately 100° to be pointed toward injection into the Recycler. A ~390m $3 \rightarrow 8$ GeV pulsed linac, consisting of ILC 1300 MHz cryomodules takes the beam toward the MI. Parameters of the different linac components are shown in Table 1.

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The curves away from the MI and back toward the MI are needed to fit the somewhat longer linac segments into the relatively short space between PIP-II and the MI. The current PIP-II is moved ~ 100 feet to the right from the position shown in Fig. 1. This places it slightly further from the MI injection point which can be used to fit a slightly larger curved linac (or the large angle into the initial linac could be reduced). A much longer linac design would not fit easily within this relatively confined space. The degree of curvature that could be added is limited by the fact that H⁻ ions must be accelerated and transported to the MI, and the bending fields must be low enough to avoid magnetic stripping.



FIGURE 1. Layout on the 8 GeV Linac as envisioned in Project X (from ref. 3).

In the Project X design, the 3 GeV linac was designed to feed high-intensity Kaon physics experiments. In earlier versions the cw linac went only to 2 GeV, which was adequate for some experiments, but was inefficient in Kaon production. A high-intensity Kaon program may not be as important as in 2012, so this transition point could be reevaluated. The MI is intrinsically pulsed and needs the Linac for only 26 ma-ms per 1.2s. It is expected that 1300 MHz mass-produced pulsed ILC cryomodules would be much cheaper than alternatives, which would need additional development. Therefore the $3\rightarrow 8$ GeV Linac was initiated as a pulsed Linac design.

The 8 GeV beam will also have some other functions. It could feed a continuation of the present short-baseline neutrino experiments, which currently use 8 GeV Booster beam. It could also be a primary beam source for a

continuation of the g-2 experiment or other experiments. The pulsed linac could provide \sim 400 kW to such experiments. The Fermilab Project X also considered conversion of this linac to cw mode as a future upgrade, which could then provide up to \sim 8 MW for ultra high-intensity applications such as a "neutrino factory".

The MI ring is partnered with a same circumference Recycler ring (RR). The recycler ring consists of permanent magnets, fixed to 8 GeV proton energy. In the present MI operation, protons are collected in the RR during the MI acceleration cycle, to be injected into the MI at the beginning of its accelerator cycle. The same mode of operation could be adopted in PIP-III, for both linac and RCS scenarios.

The aperture and acceptance of the RR is a bit smaller than the MI (24π versus ~ 30π , 95%, normalized), so use of it restricts MI intensity. Also the injection is fixed to 8 GeV. A higher energy injection would increase that acceptance, following a factor of $\beta\gamma$.

In the Linac scenario, beam could be injected directly into the MI in a single 26 ma-ms injection pulse (13ms at 2ma); but, as discussed below, stripper foil heating is increased. For an RCS, multiple RCS pulses are required to feed the MI, which would then require an extended injection time, which would reduce the total intensity delivered by the MI. (Accumulation in the RR from the RCS avoids that extension.)

| Section | Freq, MHz | Energy MeV | Cav/mag/CM | CM length, m | Туре |
|-------------------------------|--------------|---------------|-------------|-----------------|----------------------------|
| HWR (β _G =0.11) | 162.5 | 2.1-10 | 8 /8/1 | 6.2m | SSR, solenoid |
| SSR1 (β _G =0.22) | 325 | 10-32 | 16 /10/ 2 | 5.2 | SSR, solenoid |
| SSR2 (β _G =0.47) | 325 | 32-160 | 35 /20/ 7 | 6.5 | SSR, solenoid |
| LB 650 (β _G =0.61) | 650 | 160-520 | 36/18/9 | 5.2 | 5-cell elliptical, doublet |
| HB 650 (β _G =0.9) | 650 | 520-820 | 24/8/4 | 9.5 | 5-cell elliptical, doublet |
| HB 650 (β _G =0.9) | 650 | 820-3000 | 132 /22/ 22 | 9.5 | 5-cell elliptical, quad |
| ILC 1.3 (β_G =1.0) | 1300 | 3000-8000 | 224 /28/28 | 12 | 9-cell elliptical, quad |

Table 1: Parameters of the Project X 8 GeV Linac

Alternate scenarios

The baseline scenario of 3 GeV cw linac and pulsed $3\rightarrow 8$ GeV linac is still somewhat of a mismatch. The physics need for a multi-MW 3 GeV cw linac is unclear and, on the other hand, a pulsed linac could limit further expansion. Alternative scenarios are possible.

One possibility would be extending the 650 MHz cw Linac up to 8 GeV, simply extending the $1\rightarrow3$ GeV lattice and cryomodules up to 8 GeV. The initial 6-cell, 9.5m cryomodules are designed to accelerate at better than 100 MeV per cryomodule; at the 100 MeV spec this requires 50 cryomodules for a ~500m linac, somewhat longer than the 390m initially allotted. This would be difficult to accommodate in the space constraints. 650 MHz cavity prototypes are performing significantly better than specification, with improved cavity processing including nitrogen doping; accelerating gradients of 25 MV/m are readily obtained, much more than the 17.6 MV/m spec. One should thwn be able to obtain ~ 125 MeV/ cryo, which would reduce the linac to 40 cryos or ~400m.

Another possibility is shifting the cw to pulsed transition down toward the PIP-II energy. At Project X specs, a $1 \rightarrow 8$ GeV pulsed linac would require ~40 1300 MHz cryos (~495 m), which is much shorter than the complete project X linac length. Mass production of ILC 1300 MHz cavities could make this an affordable option; perhaps competitive with RCS options. (Project X estimates had the 1300 MHz at ~1/2 the cost of 650 MHz systems.)

Magnetic stripping constraints

The 8 GeV Linac beam must be transmitted as H⁻, for compatibility with H⁻ injection into the Recycler, and the bending fields in the 8 GeV PIP-III transports are limited to $\sim 0.05T$ to avoid magnetic stripping to H⁰. The stripping time can be estimated using the formula of Schrek:

$$\tau = \frac{a}{3.197B_t p} \exp\left(\frac{b}{3.197B_t p}\right) \text{ seconds,}$$

where p = 8.89 GeV/c for 8 MeV H⁻, B and a and b are parameters fitted from data. [4, 5] Keating et al. obtained $a = 3.073 \ 10^{-14}$ and b = 44.14 from 800 MeV data. [6] At these parameters $\tau = 0.64 \text{ s}$ or ($\beta\gamma c \tau = 1.8 \times 10^9 \text{ m}$). Earlier Project X versions, which were located deep within the Main Ring circle, had a very long 8 GeV transport (several hundred meters) In our current geometry, up to ~0.07 T could be allowed, with losses of H⁻ remaining < ~10⁻⁵.



Figure 2: Magnetic stripping rate (m⁻¹) as a function of B(T) for 8 GeV H⁻.

In the geometry of fig. 1, a much longer bend occurs at the end of the cw linac, which was at 3 GeV. At this momentum, B < 0.15T is required, at which the stripping rate is 4×10^{-10} m⁻¹, so that the stripping losses are less than 10^{-7} .

Stripping Foil efficiency

In the foil the H⁻ ions are stripped to H⁰ and H⁺, and H⁰ ions are stripped to H⁺. Equations for stripping versus foil thickness have been developed by Gulley et al.,[7] from fits to measured stripping data. The equations are:[8]

$$f_{H^-}(t,\beta) = Exp[-(0.479 + 0.0085) \cdot 0.05t / \beta^2]$$

$$f_{H^{0}}(t,\beta) = \frac{0.479}{(0.479 + 0.0085 - 0.187)} \Big(Exp[-(0.187) \cdot 0.05t / \beta^{2}] - Exp[-(0.479) \cdot 0.05t / \beta^{2}] \Big)$$

$$f_{H^{+}}(t,\beta) = 1 - f_{H^{0}}(t,\beta) - f_{H^{-}}(t,\beta)$$

where $\beta = v/c$ is the usual kinematic factor for the incident H⁻, t is the carbon foil thickness in µgm/cm². For a 500 µgm/cm² thick foil, 98.6% of initial H⁻ are stripped to H⁺ (protons). For graphite (at $\rho = 2.0$ gm/cm³), this is a 2.5 µm thick foil, or 1.4 µm thick for diamond (ρ =3.6). Figure 2 shows the variation of ion fraction through a foil with thickness of 500µg/cm².



FIGURE 3. Fraction of beam that is H⁻, H⁰, or H⁺ as it passes through a C foil with final thickness of 500 μ g/cm². At 400 μ g/cm², the beam is ~96.4% H⁺, and 3.6% H⁰. At 500 μ g/cm², it is ~98.6% H⁺. At 600 μ g/cm², it would be ~99.5% H⁺.

It is important that the multiple scattering caused by the foil be small compared to the emittance of the beam. The normalized emittance of the PIP-II H⁻ injected beam is ~ 0.3 mm-mrad. The multiple scattering increase in the

emittance is given by: $\Delta \varepsilon_N \approx \frac{\beta_T (13.6)^2 t}{2\beta^2 P_{beam} m_{beam} X_0},$ (1)

where $P_{beam} = 8889 \text{ MeV/c}$, $m_{beam} = 938 \text{ MeV/c}$, and $X_0 = 42.7 \text{ gm/cm}^2$, the radiation length for carbon (C). For $t = 0.0005 \text{ gm/cm}^2$ and a focusing betatron function of β_T of 70, we obtain $\Delta \varepsilon_N = -0.009 \text{ mm-mrad}$ in a single turn. This effect is magnified by the number of turns of particle passage through the foil, which is -100 in a typical scenario, and that increases $\Delta \varepsilon_N$ to -1 mm-mrad. This is larger than the injected emittance but smaller than the accumulated inject emittance (-4 mm-mrad). The effect is significant but probably tolerable. The scattering may also cause some losses that must be considered in controlling activation in the ring or near the injection area.

Energy loss for protons in graphite is ~4.0 MeV/cm or ~1 keV in a 2.5 μ m foil; this is ~ 10⁻⁷. Increase in energy spread is an order of magnitude smaller. The beam energy spread is relatively unaffected by passage through the foil.

Beam Transport and stripper location

The baseline scenario for injection into the MI or Recycler is the MI10 area, which will have to be modified to accommodate stripper foil injection. Betatron functions in that region are displayed in figure 4.[9] The betatron functions are somewhat enlarged to 70 m by 30 m from that in the rest of the recycler ring. This reduces the foil heating by reducing the density of the hits on foil. Figure 5 shows the injection kicker geometry used to paint the injected beam through the foil.



Figure 4. Betatron functions in the Recycler injection region (from ref. 2)



Figure 5: Injection insert components to be placed in the large β straight section shown above.

FOIL HEATING ESTIMATES

The beam stripping would heat the foil, and foil heating has been a significant problem in foils for multi-turn stripping injection into synchrotrons. The large number of injection turns implies multiple particle hits on the foils which greatly increases the heating effects, and modeling of multiturn injection is relatively uncertain. SNS and J-Parc have had the most experience with multiturn injection and have foil heating problems. These problems could be significantly more for the PIP-III to RR line since the injected beam is relatively high intensity and is initially concentrated onto a very small spot on the foil.

SNS and J-Parc have had the most experience with multiturn injection and have foil heating problems. Fig. 6 shows a successful SNS production foil after 4 months of use, at up to 1MW beam power. The foil shows large distortion and damage; many foils fail completely. The best performance has been from nanocrystalline diamond foils produced in Oak Ridge. While foil temperatures are not directly measured in operation, foil lifetimes are compromised when peak operating temperatures are calculated to be greater than ~1600°K.



Figure 6 Stripper foil after use in SNS (left). Calculated Temperature of SNS stripper foil as a function of time. The stripper foil temperature at SNS spikes to ~1800 °K at the 60 Hz pulse frequency, with an equilibrium of ~1100 °K.[10] (right)

Foil sublimation occurs at high temperatures and increases greatly at higher temperatures. An equation for that sublimation is:

$$\frac{1}{\rho}\frac{dh(T)}{dt} = -8.12 \times 10^8 \frac{e^{\frac{-85300}{T}}}{\sqrt{T}}$$

where the result is in m/s, T is temperature in °K, and ρ is in gm/cm³. The factor is plotted in fig. The effect must be integrated over the injection period. This effect becomes significant for T greater than ~1800 °K, and would preclude use at T > ~2000°K.

The temperature heating can be estimated using equations presented by Liaw et al.[10] and Drozhdin et al.[11] In the approximation of only radiative cooling, the evolution of temperature at the center of the incident beam (defined by the central density $1/(4\pi\sigma_x\sigma_y) = 1/A$).

$$\rho t_f C_h \frac{dT}{dt} \cong \frac{dE_{H^- \to p}}{ds} \frac{t_f}{A} \frac{n_h I}{e} - 2\varepsilon \sigma_B (T^4 - T_0^4) \tag{2}$$

where T(t) is the temperature, ρ is the density, C_h is the heat capacity, which is a function of temperature for graphite, t_f is the foil thickness, dE/ds is the energy loss (which includes contributions from the proton and electrons), I/e is the injected beam current, n_h refers to the average number of turns the average proton passes through the foil, A is the area of the beam spot on foil, ε is the efficiency (0.8 for graphite), σ_B is Boltzmann's constant, T_0 is the background temperature (297° K). Some typical numbers associated with PIP-II are I= 0.002 A, $t=0.000003 \mu (600 \mu g/cm^2)$, $dE/ds = \sim 4 \text{ MeV/cm}$, $\rho = 2 \text{ gm/cm}^3$ (C target), $C_h \cong 12 + 2.87 T - 0.00145 T^2 + 3.1 10^{-7} T^3 - 2.4 10^{-11} T^4 \text{ J/kg/}^{\circ}$ K, $\sigma_B = 5.67 10^{-8} \text{ W/m}^2$ K⁴. (The factor $n_h I/A$ can be recharacterized as the maximum hit density on the foil, and can be determined in a simulation of the painting scenario.)

The parameter that is can vary greatly in injection scenarios is the maximum hit density, which depends on injection geometry and optics and foil/beam painting strategy. The strategy used is to minimize n_h while matching the accumulated beam to fill the aperture as fully and evenly as possible. The injected beam size is a small fraction of the accumulated beam size. Raparia[12] estimated an optimum for n_h where $n_h = n_{turns} \times (\epsilon_{injected}/\epsilon_{acceptance}/4)$, where n_{turns} is the total number of injected turns, and the area A used would be $\sim 6\pi\sigma_x\sigma_y$ of the injected beam, which assumes the foil location is matched to the injected beam size. A more accurate result can be obtained by tracking the beam through the injection process and calculating the maximum hit density, to obtain the hottest spot on the foil.

The simplified model of eq. (2) does not include conduction and other effects; also the temperature distribution across the foil is not calculated.

| | SNS | PIP-II | PIP III RCS-A | PIP III RCS-B | PIP III Linac A |
|---|------------------------|-----------------------|----------------------|----------------------|-----------------------|
| Foil thickness | 350 µg/cm ² | 400 | 600 | 600 | 600 |
| Injection energy | 1.0 | 0.8 | 1.0 | 2.0 | 8.0 GeV |
| Ring | 248 | 474 | 600 | 553m | 3319.4m |
| circumference | | | | | |
| Injection time | 1ms | 0.55ms | 2.17ms | 2.1 | 12.5 or 6×2.1 ms |
| Injection current | 18.6ma | 2 ma | 2 | 2 | 2 |
| Injection turns | 1060 | 293 | 950 | 1080 | 1125 or 6×189 |
| Intensity (Np) | 1.16 *10 ¹⁴ | 6.6×10 ¹² | 2.6×10^{13} | 2.6×10 ¹³ | 1.6×10 ¹⁴ |
| β, βγ | 0.875, 1.80 | 0.842, 1.56 | 0.875, 1.80 | 0.945, 2.97 | 0.995, 9.47 |
| β_x, β_y | 17.4,4.56 | 6.3, 20.0 | 12, 30 | 20.5, 20.5 | 30, 70 m |
| $\varepsilon_{n,95\%}, (6\varepsilon_{n,\sigma})$ | 6 | 16 | 24 | 22 | 24 |
| Peak Hits/mm ² | | 4.16×10 ¹² | 2.5×10^{13} | 5.7×10 ¹³ | 2.63×10 ¹⁴ |

Table 2: Injection cases and parameters; baseline injected current of 2 ma for PIP-III



Figure 7. Results of calculation of foil heating for various RCS scenarios. PIP-II and 26e12 RCS injection are within tolerable limits. The high intensity 34e12 case is not, and would require a reoptimization of the injection parameters and/or innovations such as laser assisted stripping (From ref. 13.)



Figure 8. Calculation for foil heating for the PIP-II+ RCS of ref. 14.

We have also considered some evaluations of foil heating for RCS injections. These cases include the SNS linac/accumulator, PIP-II injection into the Booster, and two versions of an RCS for injection into the RR/MI [13, 14]. We have done this to improve our understanding of the injection process and to benchmark our calculations against other similar calculations. The RCS cases will have much higher temperatures than both the previously established current Booster injection and the future PIP-II injection. The expected temperatures are similar to those experienced at SNS.

Drozhdin et al. have analyzed the topic of 8 GeV linac-based RR injection in significant detail and we will summarize and discuss their results. They presented a detailed painting scenario and tracked particle motion in the injection geometry to determine more precisely a maximum density of hits on targets. With that calculation the heating calculation can be rewritten as:

$$\rho t_f C_h \frac{dT}{dt} \cong \frac{dE_p t_f (1 - \delta_e)}{ds} N'(t) - 2\varepsilon \sigma_B (T^4 - T_0^4)$$

where N'(t) is the maximum hit density rate on the foil. From simulation, they obtained an integrated hit density of 5.15×10^{14} /mm² for a 1ma-25.7 ms injection.

The factor δ_e results from their evaluation of the energy deposition in the foil. Much of the energy lost by protons in the foil is in the form of higher energy electrons, which escape the thin foil and do not heat it. This correction factor is ~0.28 for a 600 µg/cm² foil, with 8 GeV protons. (The correction factor is not included in some analyses.)

Fig. 9 shows some results of their analyses, which we have been able to duplicate in Mathematica simulations. In the 1 ma-25.7ms injection the foil is heated to 2350K in each injection, which is probably unacceptably high. They developed other scenarios, based on splitting the injection into 6 separate injections, spaced 0.1s apart. This allows the foil to cool between injections, and therefore reduces the peak temperature. With a 1ma injector the peak T is still over 2000K, which is undesirable. However a 2 ma injector would reduce the peak T to ~1500K, which is relatively manageable, and within parameters previously demonstrated. A 4 ma injection would reduce that to ~1000K, providing further safety margin and potential future intensity increase.

The $2ma - 2.16ms \times 6$ scenario could be chosen as a baseline injection scenario to be considered in an initial Linac based PIP-II+ reference design.



Figure 9. Temperatures of the foil for injection from an 8 GeV Linac into the Recycler using 600 μ gm/cm² carbon foil for various painting cycle variations. Total protons accumulated is the same, peak current was changed from 1 to 2 to 4 ma. (from ref. 11)



Figure 10: Same parameters as figure 9, but calculated in a Mathematica model. Close agreement indicates that we have correctly interpreted the parameters and methods of ref. [11], and can modify the model to consider variations in injection scenarios.

Variations of the Injection scenario

Using our Mathematica model, we considered other scenarios. With the injection current increased to 2 or 4 ma, a single injection with \sim 13 ms or 6.5ms length would obtain the same intensity, with $\frac{1}{2}$ or $\frac{1}{4}$ the number of hits on foil. The peak temperature is reduced to \sim 2300K with 2ma and to \sim 1850K with 4ma. The 4ma case is close to acceptable. A single injection of that scale would enable direct injection into the MI, without increasing the MI cycle time. The larger aperture of the MI would enable injection into a larger emittance beam, which would reduce the peak temperature a bit more and may enable higher intensity. Much higher intensity would be limited by the foil heating, however.



Figure 11: Three injections scenarios using a single linac pulse. Peak current was increased from 1 to 2 to 4 ma, shortening the injection cycle length, and therefore the number of turns. The last case (4 ma) approaches acceptability restrictions.

While PIP-II is designed to provide 2 ma cw, 4 ma or higher (pulsed) beam for PIP-III may require modification of the PIP-II linac systems. RCS scenarios are also considering increasing the pulsed current to similar levels, for similar reasons; they note that this will require rf power modifications.

Future Variations and Studies

Some other variations on these scenarios could be developed. Reduction of the foil thickness to 400–500 μ gm/cm² reduces heating proportionally. Placing the foil at an angle could improve the effective emissivity of the foil. Larger beam size in the foil region could be enabled with a larger β_x , β_y .

In practice, the hot spot should be moved around the foil (or the foil moved) to minimize localized foil distortion. A particularly desirable configuration could be a rotating foil, such as that used by Hasabe et al. for U stripping[15] at RIKEN and was also studied for the Proton Driver by Johnson and Tang.[16] These variations may be needed if a higher power PIP-III beam (for a 5 MW-scale MI) were using stripping foils.

Another option is to use laser assisted stripping.[17, 18] This is under development at SNS and could also be used as an upgrade for RCS systems. Laser stripping may be much easier with 8 GeV proton beam, since the incident light is Doppler shifted into higher energies in the beam frame. Infrared lasers, which are much more readily available, can be used instead of the UV light required for 1—2 GeV stripping.

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