

**Memo to:** Dan Smith, Mike Winters

**From:** Wayne Koska

**Subject:** Position of Collar Gage Packs for DCA323

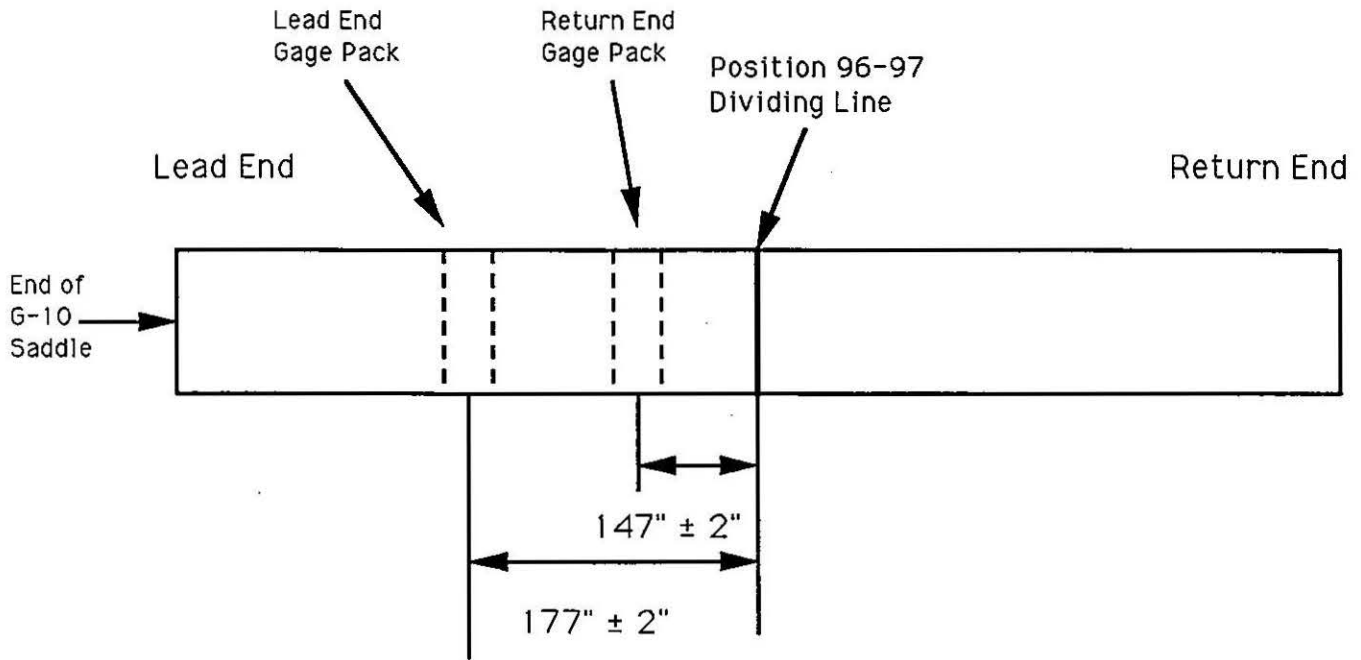
The Collar Gage Packs for DCA323 should be centered  $-177 \pm 2$  and  $-147 \pm 2$  inches from the dividing line of positions 96 and 97 (see figure 1).

These two positions correspond to a minimum and maximum of the summed azimuthal size of the two inner coils. The minimum azimuthal size of (16.9, 17.2 mils) is at positions 37 and 38. The maximum azimuthal size of (31.7, 29.6) mils is at positions 47 and 48 (see figure 2).

These data have been taken with the automatic coil sizing apparatus.

cc Bob Jensen

Wayne Koska  
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Specification for Gage Pack Locations in  
DCA323

Figure 1

DCA323 Summed Azim Size

Summed Azimuthal Measurements vs. Longitudinal Position for DCA323

