

Shell Azimuthal Stress Change with Excitation in DCA312

In a previous note [1] I presented an analysis of axial shell stress changes with with excitation in the first two long 50 mm magnets at Fermilab. In this note I present the data from an array of gauges measuring azimuthal stress as a function of angle from the yoke parting plane. At 1297 mm (51 inches) from the return end of the yoke there is an array of 5 gauges that measure the azimuthal strain at 5 different angles. Although the figure in [1] shows these as being in the same quadrant as the axial array, in fact they are in different quadrants. (I believe that the axial array is in Quadrant I and the azimuthal array is in Quadrant II; however, this is unimportant for the analysis below.) The azimuthal array was mounted first to measure stresses during shell welding [2] and a compensating gauge is included as part of the array. This gauge is mounted on a simple tab welded to the shell and therefore is not suitable for cryogenic use. This information was not relayed to MTF until after the initial strain gauge runs and quench runs, so the "wrong" compensating gauge was used. Therefore the cooldown data are clearly not correct for these gauges. This was corrected before the data discussed in this note were taken.

These data were taken from the strain gauge run DCA312.CA005, a complete loop to 7040 A and back to zero. The data, analysed as in the previous note, are shown in Table I. Table I(a) - I(f) are the same as in the previous analysis. Table I(g) gives the raw strains for the azimuthal array as reported in the data file. Table I(h) give the strain change relative to the initial I=0 point. In Table I(i) the azimuthal stress is recorded, where correction has been made for the Poisson effect using the axial stress at z=1297 mm given Table I(g), under the assumption that this stress is azimuthally symmetric.

Figures 1-4 plot data from the axial array as in [1]. The peak IxB is about 10% higher than before and the results are basically the same. Figure 5 is a plot of axial and azimuthal strains versus I^2 for the gauges at z=1297 mm. The legend gives the angular distance (in degrees) from the parting plane for the azimuthal gauges and labels the axial gauge (located 280 from the parting plane) as "z". The gauges that are part of the axial array are plotted with a dashed line. The 2 azimuthal gauges in different quadrants but the same angle from the parting plane differ by about 8 microstrain at the highest current. The stresses, with Poisson effects corrected, are plotted in Figure 6. These results are quite similar to those measured in short magnets [3]. The azimuthal stresses for DSA324 [3] are shown in Figure 7. That the stress change towards the yoke parting plane is compressive and all stresses are linear in I^2 suggest that the yoke gap remains closed at least to 7 T (or 7.6 T in DSA324). Figure 8 shows the stress change versus angle for the highest current point of the run. The pattern of compressive stress near the vertical and extensive stress towards the horizontal is consistent with an elliptical deflection due the the dominantly horizontal Lorentz force.

REFERENCES

- [1] J. Strait, Shell Axial Stress Change with Excitation in DCA311 and DCA312, TS-SSC 91-240, 12/9/91.
- [2] J. Strait, DCA312 shell gauge data during welding, TS-SSC 91-179, 9/13/91.
- [3] J. Strait, et al., Mechanical behavior of Fermilab-built 1.5 m model SSC collider dipoles, submitted to the 12th International Conference on Magnet Technology (MT12), Leningrad, USSR, 1-5 July, 1991.

DISTRIBUTION: W.Boroski, R.Bossert, J.Carson, S.Delchamps, A.Devred,
J.DiMarco, W.Koska, J.Kuzminski, M.J.Lamm, P.O.Mazur, T.Nicol, D.Orris,
E.G.Pewitt, M.Wake

Table I

dca312 shell ca005

DCA312.CA005 07-DEC-1991

strain gauge run to 7100A 4.35K test cycle #1

Axial array at theta = 28o

(a)

K001	K117	K087	K088	K089	K090	K091	K092	K094	K095	K096	K097	K099	K100	K102	K103
lbefore	latter	l(1.9)	a(1.9)	l(7.8)	a(7.8)	l(18)	a(18)	l(31)	a(31)	l(51)	a(51)	l(79)	a(79)	l(285)	a(285)
38.4	38.8	6.4	5.3	3.1	5.1	-49.8	2.9	-2.5	-0.5	-7.2	10.3	-8.9	1.9	-11.9	-14.2
1577.8	1578.0	6.3	5.3	4.7	6.1	-47.6	1.8	0.2	-1.6	-3.5	9.2	-6.2	0.9	-8.6	-15.2
2222.9	2223.0	6.4	4.8	5.7	5.6	-46.0	1.3	2.3	-2.6	-0.8	7.7	-3.0	-0.2	-6.5	-17.4
2719.8	2719.6	5.3	3.2	5.7	3.4	-44.9	-1.4	4.4	-4.3	2.4	5.5	-1.4	-3.4	-3.8	-19.5
3141.9	3141.9	4.2	1.6	6.3	2.9	-43.3	-2.4	7.1	-4.8	7.3	6.1	1.3	-4.5	-0.2	-19.0
3514.1	3514.0	5.3	1.6	7.4	2.4	-41.7	-3.0	9.8	-5.3	10.5	5.0	5.6	-4.5	3.1	-20.6
3861.4	3861.2	4.2	0.5	8.0	1.8	-39.0	-3.0	12.5	-5.9	13.2	2.9	8.8	-5.0	6.8	-20.6
4159.3	4159.4	4.7	0.5	9.0	2.4	-36.9	-4.1	15.7	-6.4	17.4	2.9	11.5	-6.6	8.9	-21.7
4456.3	4456.1	4.7	-1.1	9.0	1.3	-34.7	-4.6	18.9	-6.9	21.8	1.8	14.7	-7.7	12.7	-21.7
4953.0	4952.9	4.7	-2.2	10.6	0.2	-30.4	-5.7	23.2	-8.0	28.2	-0.4	21.1	-8.7	18.0	-23.8
5449.4	5449.4	4.8	-3.2	11.7	-0.3	-27.3	-7.8	29.0	-9.6	35.7	-2.0	27.0	-11.5	25.0	-24.9
5846.5	5846.3	5.3	-3.3	13.3	-1.4	-23.5	-8.4	33.9	-10.1	41.6	-4.1	32.8	-12.5	29.8	-26.0
6441.8	6441.7	4.2	-5.9	14.4	-1.9	-18.6	-10.5	39.8	-12.8	50.1	-7.3	40.9	-15.2	38.3	-27.0
6641.3	6640.7	5.3	-5.4	14.9	-3.0	-17.0	-11.6	42.4	-12.2	54.4	-6.2	44.1	-16.2	41.5	-27.6
7037.1	7037.1	4.7	-6.4	15.4	-3.5	-13.3	-11.6	47.3	-12.8	60.9	-8.4	50.5	-17.8	46.9	-28.1
6441.4	6441.3	4.8	-5.3	14.4	-2.4	-19.7	-10.5	39.8	-11.7	50.2	-5.7	40.4	-15.7	39.4	-27.6
5449.4	5449.3	5.3	-3.2	12.2	0.2	-27.2	-7.3	28.5	-8.5	34.0	-2.0	27.0	-10.8	26.5	-24.9
4456.1	4456.1	5.3	-1.1	7.9	1.3	-35.3	-4.6	18.4	-5.9	20.7	2.9	15.2	-6.6	14.3	-22.2
3860.9	3860.9	5.3	0.5	7.9	2.9	-39.0	-3.0	12.5	-4.8	13.2	4.0	8.7	-4.5	7.9	-21.1
3141.8	3141.7	5.8	2.6	6.8	3.4	-42.3	-0.3	8.2	-3.2	6.7	6.0	2.9	-2.9	1.4	-19.0
2223.3	2223.2	5.8	3.7	5.8	5.1	-46.0	0.7	3.3	-1.6	0.3	8.7	-3.0	-0.8	-3.9	-16.3
-2.0	-2.1	6.4	6.4	4.2	6.1	-49.2	2.9	-2.0	-1.1	-6.7	9.8	-8.4	1.9	-10.3	-14.2

(b)

l**2	Δl	Δμe(z)								l**2	Δμe(a)							
		l(1.9)	l(7.8)	l(18)	l(31)	l(51)	l(79)	l(285)	a(1.9)		a(7.8)	a(18)	a(31)	a(51)	a(79)	a(285)		
0.0	0.4	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0		
2.5	0.2	-0.1	1.6	2.2	2.7	3.7	2.7	3.3	2.5	0.0	1.0	-1.1	-1.1	-1.1	-1.0	-1.0		
4.9	0.1	0.0	2.6	3.8	4.8	6.4	5.9	5.4	4.9	-0.5	0.5	-1.6	-2.1	-2.6	-2.1	-3.2		
7.4	0.0	-1.1	2.6	4.9	6.9	9.6	7.5	8.1	7.4	-2.1	-1.7	-4.3	-3.8	-4.8	-5.3	-5.3		
9.9	0.0	-2.2	3.2	6.5	9.6	14.5	10.2	11.7	9.9	-3.7	-2.2	-5.3	-4.3	-4.2	-6.4	-4.8		
12.3	-0.1	-1.1	4.3	8.1	12.3	17.7	14.5	15.0	12.3	-3.7	-2.7	-5.9	-4.8	-5.3	-6.4	-6.4		
14.9	-0.2	-2.2	4.9	10.8	15.0	20.4	17.7	18.7	14.9	-4.8	-3.3	-5.9	-5.4	-7.4	-6.9	-6.4		
17.3	0.1	-1.7	5.9	12.9	18.2	24.6	20.4	20.8	17.3	-4.8	-2.7	-7.0	-5.9	-7.4	-8.5	-7.5		
19.9	-0.2	-1.7	5.9	15.1	21.4	29.0	23.6	24.6	19.9	-6.4	-3.8	-7.5	-6.4	-8.5	-9.6	-7.5		
24.5	-0.1	-1.7	7.5	19.4	25.7	35.4	30.0	29.9	24.5	-7.5	-4.9	-8.6	-7.5	-10.7	-10.6	-9.6		
29.7	0.0	-1.6	8.6	22.5	31.5	42.9	35.9	36.9	29.7	-8.5	-5.4	-10.7	-9.1	-12.3	-13.4	-10.7		
34.2	-0.2	-1.1	10.2	26.3	36.4	48.8	41.7	41.7	34.2	-8.6	-6.5	-11.3	-9.6	-14.4	-14.4	-11.8		
41.5	-0.1	-2.2	11.3	31.2	42.3	57.3	49.8	50.2	41.5	-11.2	-7.0	-13.4	-12.3	-17.6	-17.1	-12.8		
44.1	-0.6	-1.1	11.8	32.8	44.9	61.6	53.0	53.4	44.1	-10.7	-8.1	-14.5	-11.7	-16.5	-18.1	-13.4		
49.5	0.0	-1.7	12.3	36.5	49.8	68.1	59.4	58.8	49.5	-11.7	-8.6	-14.5	-12.3	-18.7	-19.7	-13.9		
41.5	-0.1	-1.6	11.3	30.1	42.3	57.4	49.3	51.3	41.5	-10.6	-7.5	-13.4	-11.2	-16.0	-17.6	-13.4		
29.7	-0.1	-1.1	9.1	22.6	31.0	41.2	35.9	38.4	29.7	-8.5	-4.9	-10.2	-8.0	-12.3	-12.7	-10.7		
19.9	0.0	-1.1	4.8	14.5	20.9	27.9	24.1	26.2	19.9	-6.4	-3.8	-7.5	-5.4	-7.4	-8.5	-8.0		
14.9	0.0	-1.1	4.8	10.8	15.0	20.4	17.6	19.8	14.9	-4.8	-2.2	-5.9	-4.3	-6.3	-6.4	-6.9		
9.9	-0.1	-0.6	3.7	7.5	10.7	13.9	11.8	13.3	9.9	-2.7	-1.7	-3.2	-2.7	-4.3	-4.8	-4.8		
4.9	-0.1	-0.6	2.7	3.8	5.8	7.5	5.9	8.0	4.9	-1.6	0.0	-2.2	-1.1	-1.6	-2.7	-2.1		
0.0	-0.1	0.0	1.1	0.6	0.5	0.5	0.5	1.6	0.0	1.1	1.0	0.0	-0.6	-0.5	0.0	0.0		

Table I

dca312 shell ca005

(c)

2.1E+05	Modulus (MPa)
0.3	Poisson ratio
5210	x-sect area of shell (mm**2)
105000	F(Lorentz) at operating current (N)
6.5	Operating current (kA)

(d)

l**2	z(mm)	Δstress(z) (MPa)							Δstress(a) (MPa)						
		47	197	447	797	1297	1997	7247	47	197	447	797	1297	1997	7247
0.0		0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00
2.5		-0.02	0.43	0.43	0.54	0.77	0.55	0.68	-0.01	0.34	-0.10	-0.07	0.00	-0.04	0.00
4.9		-0.03	0.63	0.76	0.95	1.28	1.20	1.01	-0.11	0.29	-0.10	-0.15	-0.15	-0.08	-0.36
7.4		-0.39	0.48	0.82	1.31	1.86	1.34	1.48	-0.55	-0.21	-0.64	-0.39	-0.44	-0.69	-0.65
9.9		-0.75	0.58	1.12	1.89	3.01	1.88	2.33	-0.99	-0.28	-0.76	-0.32	0.03	-0.76	-0.29
12.3		-0.50	0.79	1.44	2.47	3.66	2.86	2.98	-0.92	-0.32	-0.79	-0.25	0.00	-0.47	-0.43
14.9		-0.83	0.89	2.05	3.04	4.14	3.56	3.82	-1.24	-0.42	-0.61	-0.20	-0.29	-0.36	-0.18
17.3		-0.71	1.16	2.46	3.74	5.09	4.06	4.22	-1.21	-0.21	-0.71	-0.10	0.00	-0.54	-0.29
19.9		-0.82	1.08	2.92	4.43	6.02	4.71	5.08	-1.57	-0.46	-0.68	0.00	0.05	-0.57	-0.03
24.5		-0.90	1.37	3.83	5.33	7.32	6.10	6.15	-1.82	-0.60	-0.63	0.05	-0.02	-0.36	-0.14
29.7		-0.94	1.59	4.39	6.54	8.92	7.25	7.66	-2.04	-0.64	-0.90	0.08	0.13	-0.60	0.08
34.2		-0.84	1.88	5.21	7.62	10.12	8.50	8.68	-2.03	-0.78	-0.78	0.30	0.05	-0.43	0.16
41.5		-1.26	2.09	6.18	8.78	11.83	10.16	10.55	-2.70	-0.82	-0.92	0.09	-0.09	-0.49	0.51
44.1		-0.98	2.13	6.47	9.42	12.89	10.82	11.23	-2.51	-1.04	-1.06	0.40	0.45	-0.50	0.60
49.5		-1.19	2.21	7.31	10.49	14.21	12.17	12.43	-2.78	-1.12	-0.81	0.60	0.39	-0.43	0.85
41.5		-1.09	2.06	5.93	8.86	11.97	10.01	10.75	-2.52	-0.93	-0.99	0.34	0.28	-0.64	0.45
29.7		-0.83	1.74	4.44	6.51	8.53	7.30	8.00	-2.01	-0.49	-0.78	0.30	0.01	-0.44	0.19
19.9		-0.69	0.83	2.79	4.39	5.84	4.90	5.41	-1.53	-0.54	-0.72	0.20	0.22	-0.29	-0.03
14.9		-0.58	0.94	2.05	3.12	4.21	3.57	4.03	-1.17	-0.17	-0.61	0.05	-0.04	-0.25	-0.22
9.9		-0.32	0.73	1.49	2.25	2.87	2.36	2.70	-0.66	-0.13	-0.22	0.12	-0.03	-0.29	-0.18
4.9		-0.25	0.61	0.71	1.24	1.60	1.16	1.68	-0.40	0.18	-0.24	0.15	0.15	-0.21	0.07
0.0		0.08	0.32	0.14	0.07	0.08	0.11	0.36	0.25	0.30	0.04	-0.10	-0.08	0.03	0.11

Table I

dca312 shell ca005

(e)

l**2	z(mm)	$\Delta F(z)$ (N)						
		47	197	447	797	1297	1997	7247
0.0		0	0	0	0	0	0	0
2.5		-119	2252	2216	2809	3994	2844	3555
4.9		-178	3259	3935	4942	6660	6246	5262
7.4		-2050	2477	4278	6826	9671	7004	7715
9.9		-3923	3010	5819	9848	15691	9813	12159
12.3		-2619	4136	7502	12871	19092	14909	15502
14.9		-4314	4634	10702	15857	21546	18524	19887
17.3		-3721	6032	12799	19472	26523	21155	21984
19.9		-4290	5641	15229	23086	31347	24556	26488
24.5		-4681	7146	19934	27791	38149	31785	32022
29.7		-4918	8272	22861	34096	46469	37782	39927
34.2		-4361	9777	27151	39726	52715	44300	45225
41.5		-6589	10903	32212	45758	61651	52940	54943
44.1		-5108	11105	33717	49053	67138	56377	58522
49.5		-6175	11519	38102	54646	74059	63393	64744
41.5		-5665	10725	30908	46149	62338	52170	56033
29.7		-4326	9043	23157	33895	44454	38031	41705
19.9		-3579	4338	14518	22849	30434	25540	28206
14.9		-3010	4906	10702	16248	21937	18583	21012
9.9		-1671	3781	7751	11721	14945	12278	14056
4.9		-1280	3200	3721	6483	8320	6032	8734
0.0		391	1659	711	379	415	593	1896

(f)

l**2	z(mm)	$\Delta F(z)/F(\text{Lorentz})$						
		47	197	447	797	1297	1997	7247
0.0		0	0	0	0	0	0	0
2.5		-0.02	0.36	0.36	0.45	0.65	0.46	0.57
4.9		-0.01	0.27	0.32	0.40	0.54	0.51	0.43
7.4		-0.11	0.13	0.23	0.37	0.53	0.38	0.42
9.9		-0.16	0.12	0.24	0.40	0.64	0.40	0.50
12.3		-0.09	0.13	0.24	0.42	0.62	0.49	0.51
14.9		-0.12	0.13	0.29	0.43	0.58	0.50	0.54
17.3		-0.09	0.14	0.30	0.45	0.62	0.49	0.51
19.9		-0.09	0.11	0.31	0.47	0.64	0.50	0.54
24.5		-0.08	0.12	0.33	0.46	0.63	0.52	0.53
29.7		-0.07	0.11	0.31	0.46	0.63	0.51	0.54
34.2		-0.05	0.12	0.32	0.47	0.62	0.52	0.53
41.5		-0.06	0.11	0.31	0.44	0.60	0.51	0.53
44.1		-0.05	0.10	0.31	0.45	0.61	0.51	0.53
49.5		-0.05	0.09	0.31	0.44	0.60	0.52	0.53
41.5		-0.05	0.10	0.30	0.45	0.60	0.51	0.54
29.7		-0.06	0.12	0.31	0.46	0.60	0.52	0.57
19.9		-0.07	0.09	0.29	0.46	0.62	0.52	0.57
14.9		-0.08	0.13	0.29	0.44	0.59	0.50	0.57
9.9		-0.07	0.15	0.32	0.48	0.61	0.50	0.57
4.9		-0.10	0.26	0.30	0.53	0.68	0.49	0.71
0.0		#####	#####	#####	#####	#####	#####	#####

Table I

dca312 shell ca005

(g)

azimuthal array at z = 51

K104	K105	K106	K108	K109
a(17o)	a(28o)	a(36o)	a(61o)	a(90o)
-23.5	-34.5	-31.4	-28.0	-35.4
-26.2	-34.5	-31.9	-26.9	-33.3
-27.8	-35.0	-32.0	-25.3	-30.1
-32.6	-39.2	-35.7	-26.9	-31.2
-35.8	-39.2	-34.1	-23.2	-25.3
-35.2	-37.7	-32.5	-21.6	-22.7
-37.3	-37.7	-32.5	-20.0	-20.5
-40.5	-39.2	-34.1	-20.0	-19.4
-42.7	-39.8	-33.5	-18.4	-16.8
-45.9	-40.3	-33.5	-16.3	-14.1
-50.1	-41.4	-34.1	-15.7	-14.1
-53.9	-43.0	-35.2	-14.1	-13.6
-58.6	-44.6	-36.2	-13.1	-13.6
-60.8	-45.6	-35.7	-12.0	-11.4
-64.0	-45.6	-36.7	-11.5	-8.8
-59.2	-45.1	-36.2	-13.0	-13.6
-50.1	-41.3	-33.5	-14.6	-13.5
-42.2	-38.2	-32.0	-17.3	-16.2
-37.4	-37.2	-32.0	-19.5	-19.4
-33.1	-36.6	-31.4	-22.1	-24.2
-29.4	-35.6	-32.5	-26.9	-31.2
-23.0	-33.4	-31.4	-28.0	-34.9

(i)

I**2	Astress(a) (MPa)				
	17	28	38	61	90
0.0	0	0	0	0	0
2.5	-0.33	0.23	0.13	0.46	0.66
4.9	-0.51	0.28	0.26	0.94	1.48
7.4	-1.33	-0.42	-0.33	0.78	1.43
9.9	-1.64	-0.07	0.34	1.90	2.99
12.3	-1.32	0.44	0.87	2.42	3.73
14.9	-1.62	0.58	1.01	2.90	4.32
17.3	-1.99	0.55	0.97	3.18	4.84
19.9	-2.17	0.71	1.37	3.79	5.66
24.5	-2.44	1.00	1.76	4.62	6.61
29.7	-2.83	1.25	2.12	5.22	7.08
34.2	-3.26	1.28	2.25	5.91	7.55
41.5	-3.72	1.46	2.56	6.63	8.06
44.1	-3.86	1.57	2.98	7.18	8.83
49.5	-4.12	1.97	3.17	7.68	9.77
41.5	-3.80	1.40	2.60	6.69	8.10
29.7	-2.95	1.15	2.13	5.33	7.09
19.9	-2.12	0.99	1.63	3.97	5.73
14.9	-1.61	0.70	1.14	3.02	4.58
9.9	-1.13	0.43	0.86	2.08	3.18
4.9	-0.74	0.25	0.25	0.71	1.35
0.0	0.13	0.25	0.02	0.02	0.13

(h)

I**2	Δpe(a)				
	17	28	38	61	90
0.0	0.0	0.0	0.0	0.0	0.0
2.5	-2.7	0.0	-0.5	1.1	2.1
4.9	-4.3	-0.5	-0.6	2.7	5.3
7.4	-9.1	-4.7	-4.3	1.1	4.2
9.9	-12.3	-4.7	-2.7	4.8	10.1
12.3	-11.7	-3.2	-1.1	6.4	12.7
14.9	-13.8	-3.2	-1.1	8.0	14.9
17.3	-17.0	-4.7	-2.7	8.0	16.0
19.9	-19.2	-5.3	-2.1	9.6	18.6
24.5	-22.4	-5.8	-2.1	11.7	21.3
29.7	-26.6	-6.9	-2.7	12.3	21.3
34.2	-30.4	-8.5	-3.8	13.9	21.8
41.5	-35.1	-10.1	-4.8	14.9	21.8
44.1	-37.3	-11.1	-4.3	16.0	24.0
49.5	-40.5	-11.1	-5.3	16.5	26.6
41.5	-35.7	-10.6	-4.8	15.0	21.8
29.7	-26.6	-6.8	-2.1	13.4	21.9
19.9	-18.7	-3.7	-0.6	10.7	19.2
14.9	-13.9	-2.7	-0.6	8.5	16.0
9.9	-9.6	-2.1	0.0	5.9	11.2
4.9	-5.9	-1.1	-1.1	1.1	4.2
0.0	0.5	1.1	0.0	0.0	0.5

Axial Shell Strain Change (DCA312.CA005)

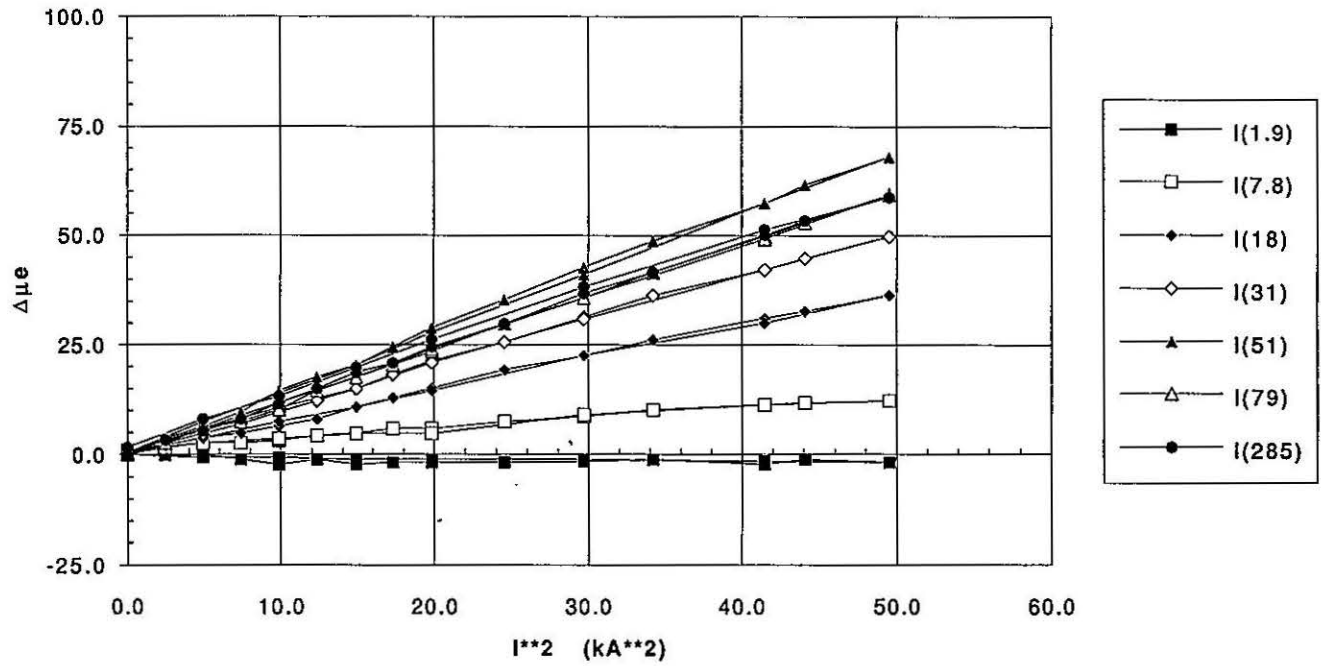


Figure 1

Azimuthal Shell Strain Change (DCA312.CA005)

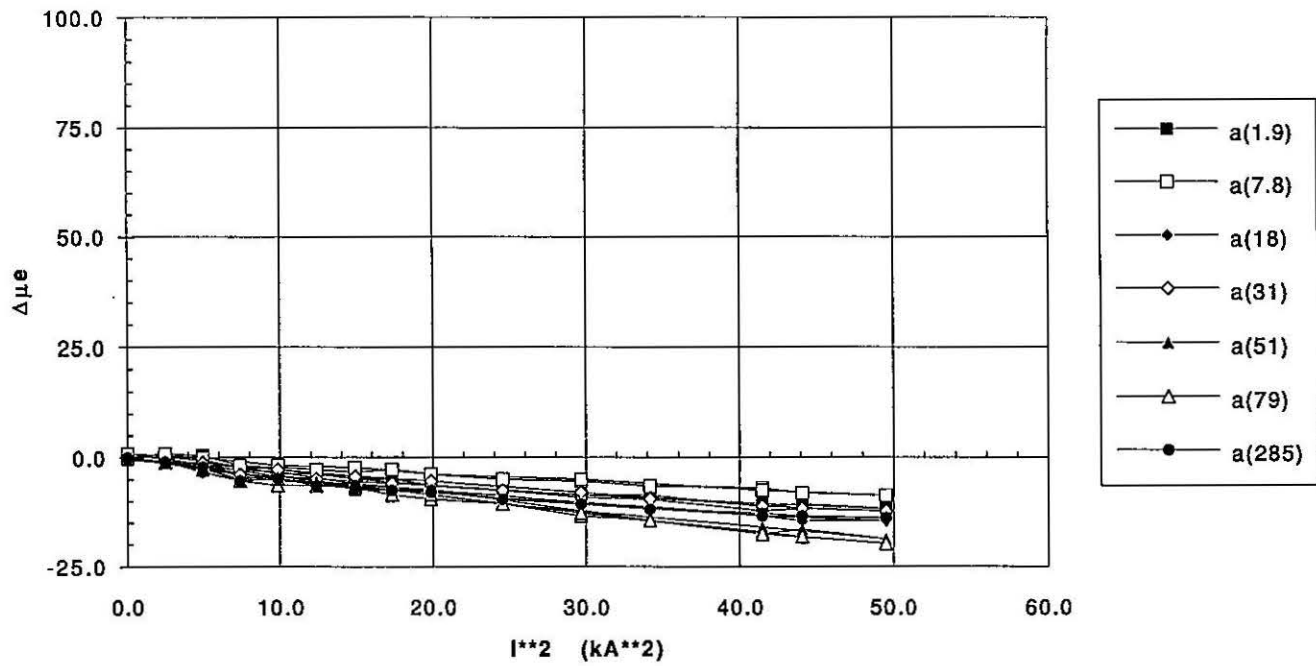


Figure 2

DCA312 Shell Strain Gauges: Change to I=7040 A

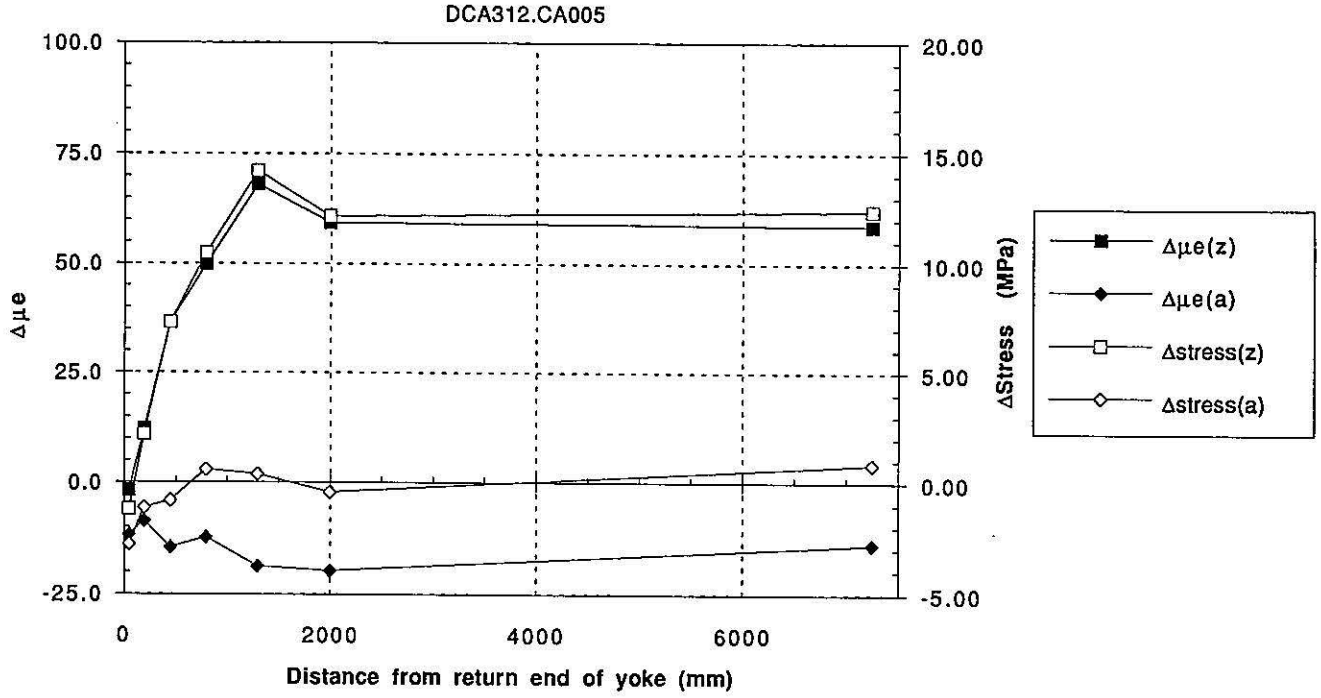


Figure 3

DCA312 Shell Strain Gauges: Change to I=7040 A

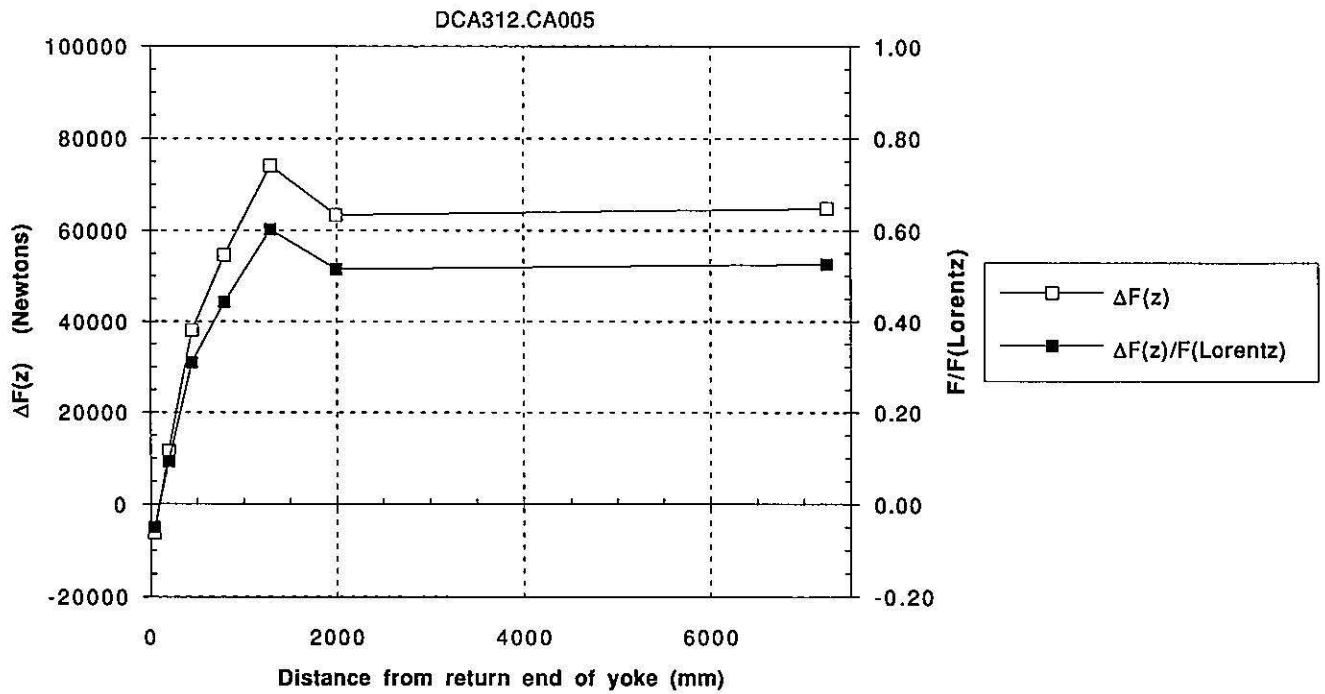


Figure 4

DCA312 Shell Strain Gauges at z = 1297 mm
DCA312.CA005

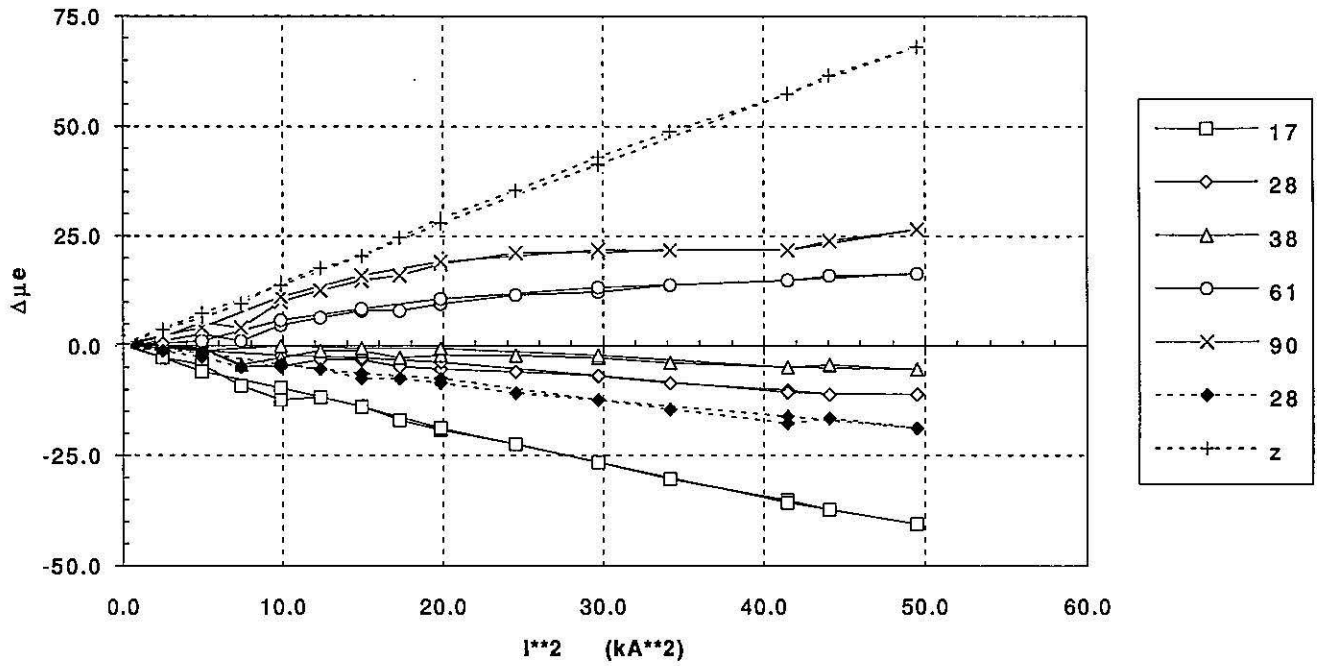


Figure 5

DCA312 Shell Strain Gauges at z = 1297 mm
DCA312.CA005

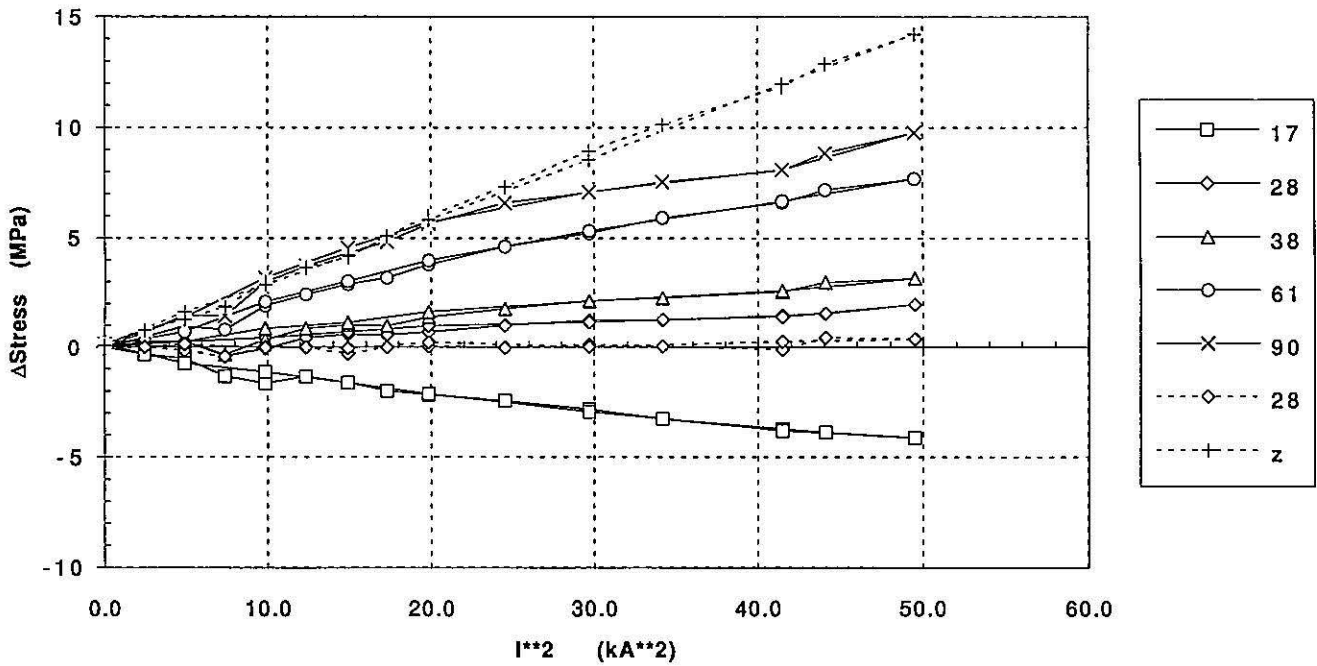


Figure 6

DSA 324

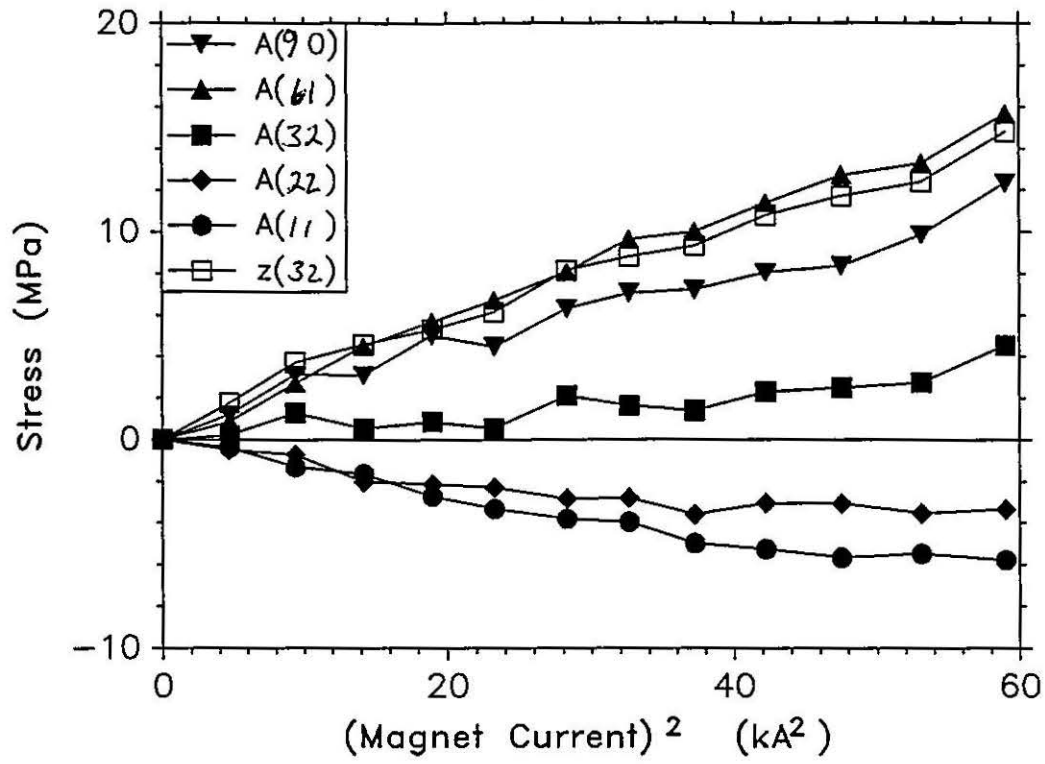


Figure 7

DCA312 Shell Strain Gauges: Change to I=7040 A

DCA312.CA005

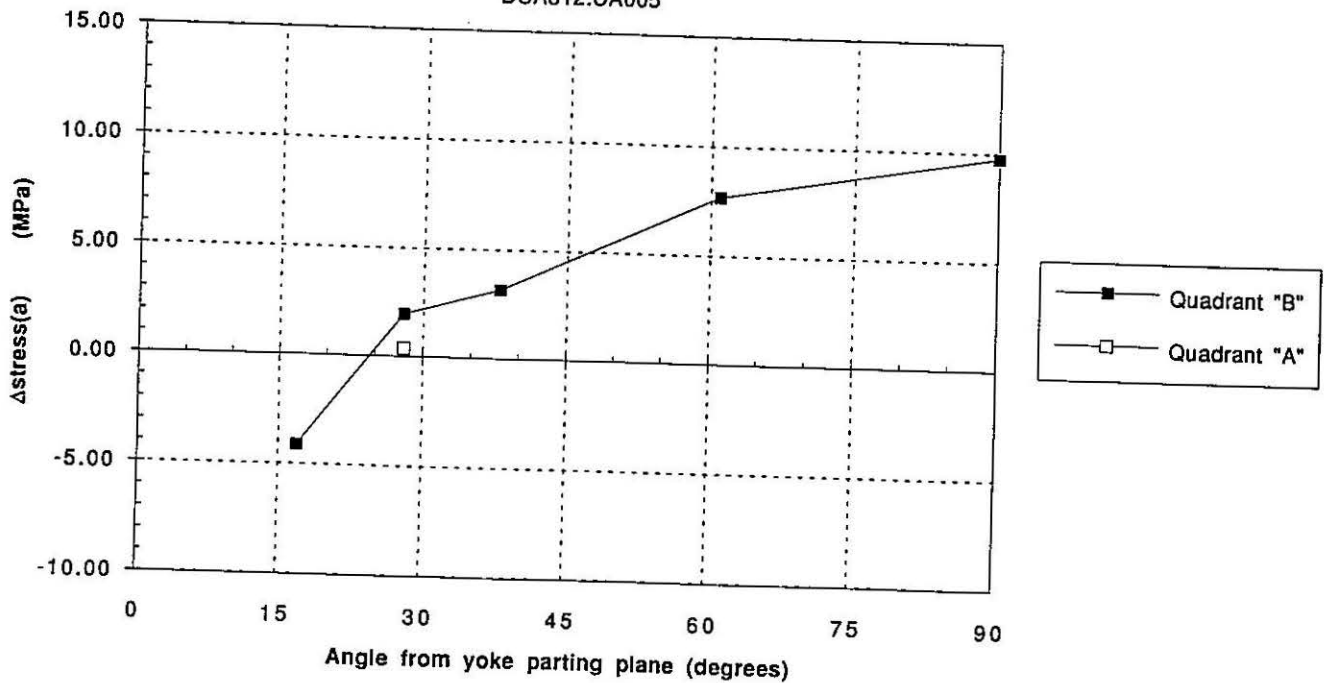


Figure 8