

TO: Imre Gonczy

FROM: Rodger Bossert

CC: J. Strait, W. Koska, D. Sims, M. Wake, S. Delchamps.

SUBJECT: Curing mold shims on practice coils. *126 and 127*

We are winding and curing 3 experimental coils for the purpose of testing alternate material end parts. These coils will have wedges wrapped with kapton only as has been done on all recent coils. The curing mold shim for inner coils has recently been .005 inches placed between the curing mold and the upper platten (making the mold .005 inches larger than nominal azimuthally). For the first two experimental coils (#126 and #127) the shim should be increased by .006 for a total of .011 inches. We will decide what to shim the third coil based on measurements of the first two.