

**Shimming for Return  
End Clamp of DCA312**

**TS-SSC 91-140  
S. Delchamps  
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The return end clamp of DCA312 should be installed with two layers of 5 mil kapton added to the inner surfaces of the collet insulators. This is the same amount that was added to the lead end insulators of DCA310 and the return end insulators of DCA311, without resulting in unreasonable installation pressure or abnormally large end clamp deflections.

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