



Inform Steve Delchamps that the mechanical measurements have been made, and STOP.

9) JIM RIFE: Remove the yoke and filler packs, and end plates. Put them aside, CLEARLY LABELED including return end, left and right for each filler pack, etc. Record the date and time that this operation was completed. Inform Steve Delchamps that the collared coil is ready for inspection.

10) IMRE GONZY: Inspect return end clamp. In particular, look for "bowing" outward of the end cap, bad contact between the bullet ring and the end cap, etc.

11) IMRE GONZY: Remove the bullet ring and place in clean plastic bag, clearly labeled "DSA323 Bullet Gages." MAKE SURE THE COMPENSATING GAGES ARE WRAPPED IN THE SAME BAG.

12) IMRE GONZY: Remove the return end cap.

At this point, inform Steve Delchamps that end cap has been removed.

Make measurements of end clamp insulator, can, and coil package saddle surfaces as specified by Steve Delchamps.

13) IMRE GONZY: Remove return end can. LEAVE INSULATORS IN PLACE. Record the pump pressure required for removal in the notebook. Measure the can dimensions and record in notebook. Record the time and date of these operations in the notebook. Inform Steve Delchamps that the insulators are ready for inspection.

14) IMRE GONZY: Remove the insulators from the return end.

15) IMRE GONZY: Remove the ground wrap from the return end. LABEL EACH PIECE OF GROUND WRAP and put aside in a clearly labeled bag or box.

16) IMRE GONZY: Inform Steve Delchamps that the coil package end is ready for inspection.

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