Memo to: Dan Smith, Mike Winters

From: Wayne Koska

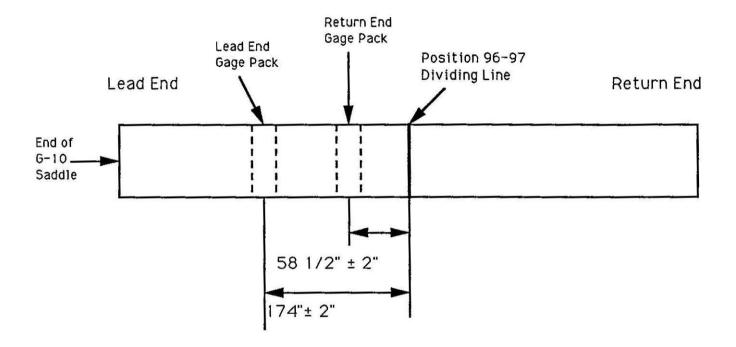
Subject: Position of Collar Gage Packs for DCA311

The Collar Gage Packs for DCA311 should be centered -174 \pm 2 and -58 1/2 \pm 2 inches from the dividing line of positions 96 and 97 (see figure 1).

These two positions correspond to the best estimate of the minimum and maximum of the summed azimuthal size of the two inner coils and are therefore the specified positions for the gage packs¹. The minimum azimuthal size (31.5-31.8 mils) is at position 37,38,39,and 40 and the maximum azimuthal size (48.2 mils) is at position 77 (see figure 2).

[1] W. Koska, Collar Gage Pack Positions for DC0303, TS-SSC 90-087

cc Bob Jensen



Specification for Gage Pack Locations in DCA311

Figure 1

Summed Azimuthal Measurements vs. Longitudinal Position for DCA311

