TS-SSC 91-201 10/16/91

Memo to: Dan Smith, Mike Winters

From: Wayne Koska

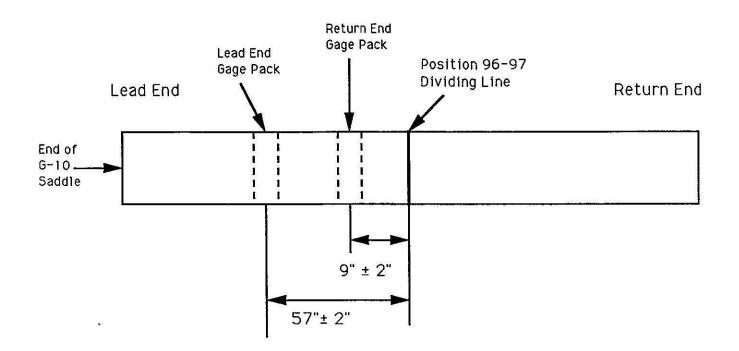
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Subject: Position of Collar Gage Packs for DCA318

The Collar Gage Packs for DCA318 should be centered -9 ± 2 and -57 ± 2 inches from the dividing line of positions 96 and 97 (see figure 1).

These two positions correspond to a minimum and maximum of the summed azimuthal size of the two inner coils. The smallest azimuthal size (22.7, 23.7 mils) is at positions 93 and 94. The maximum azimuthal size (40.9, 39.4 mils) is at positions 77 and 78 (see figure 2).

cc Bob Jensen

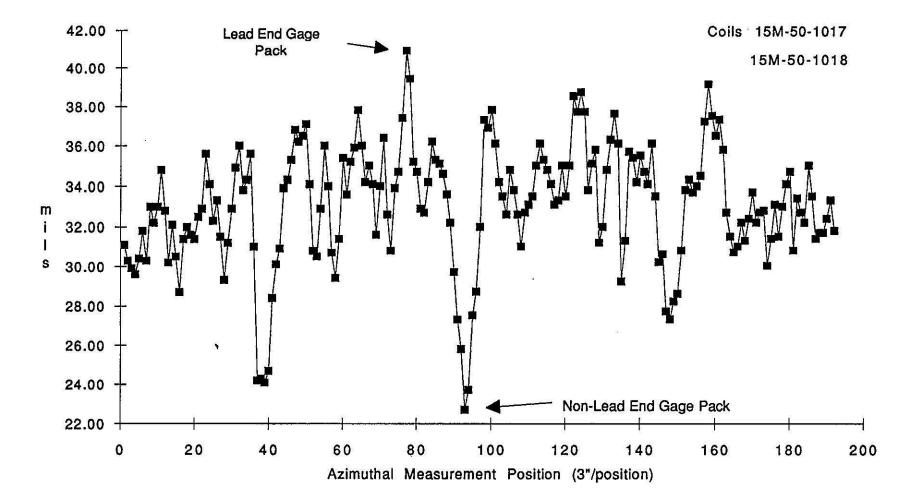


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Specification for Gage Pack Locations in DCA318

Figure 1

DCA318 Summed Azim Size



Summed Azimuthal Measurements vs. Longitudinal Position for DCA318

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