

Memo to: Dan Smith, Mike Winters

From: Wayne Koska

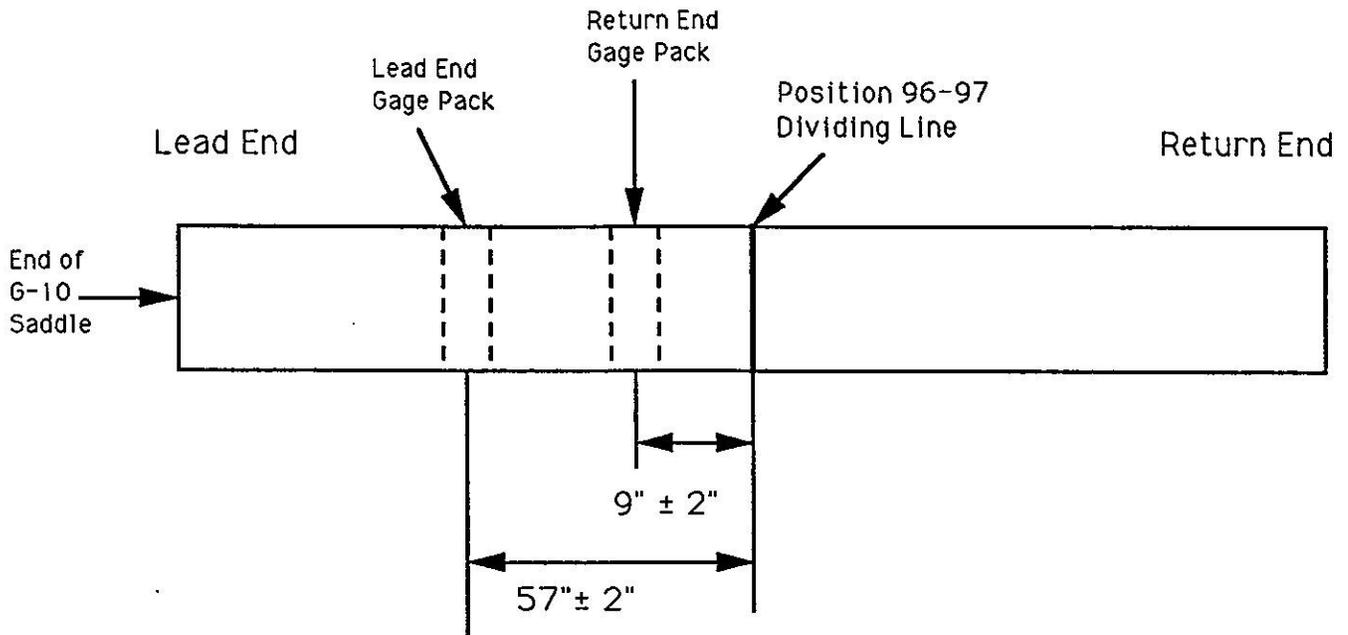
Subject: Position of Collar Gage Packs for DCA315

The Collar Gage Packs for DCA315 should be centered -9 ± 2 and -57 ± 2 inches from the dividing line of positions 96 and 97 (see figure 1).

These two positions correspond to a minimum and maximum of the summed azimuthal size of the two inner coils. The azimuthal size of (29.7, 29.5 mils) at positions 93 and 94 is the second smallest minimum. The difference between the size at this position and the actual minimum of 28.3 mils at position 37 is inconsequential and I have decided to position the gauge pack here to be consistent with the positioning in DCA312-DCA314. The maximum azimuthal size (46.7, 44.8 mils) is at positions 77 and 78 (see figure 2).

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cc Bob Jensen



Specification for Gage Pack Locations in
DCA315

Figure 1

DCA315 Summed Azim Size

Summed Azimuthal Measurements vs. Longitudinal Position for DCA315

