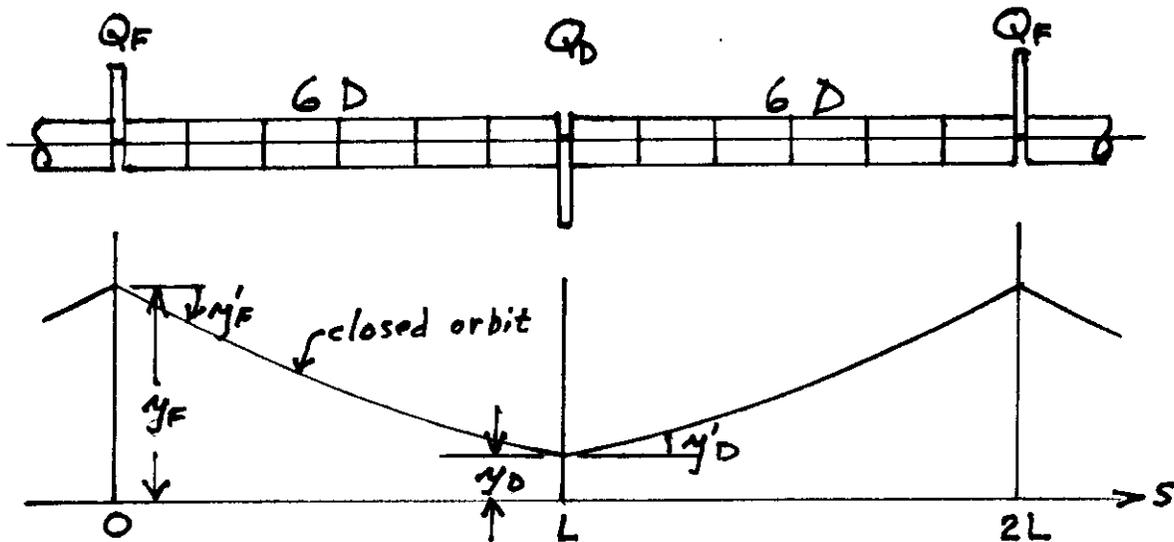


## Closed-Orbit Excursions Due To A Systematic Dipole Tilt

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A systematic tilt of the dipole magnets produces a vertical closed-orbit excursion. To estimate the magnitude of such a closed-orbit excursion, it is convenient to model the SSC as made up simply of 319 90-degree arc cells (3828 dipoles) with no imperfections other than the tilted dipoles and to use thin-lens quads and dipoles that fill the space between quads.



The orbit that closes on itself has a pattern that repeats in each cell. Since by symmetry  $y' = 0$  at the center of each quad, we see that the angles in and out of each quad are of opposite sign and equal to

$$\begin{aligned} y'_F &= -y_F/2f \\ y'_D &= +y_D/2f \end{aligned} \quad (1)$$

where  $f$  is the quad focal length ( $1/f = B'_Q L_Q / B\rho$ ). Between  $Q_F$  and  $Q_D$  the slope  $y'(s)$  varies as

$$y'(s) = -\frac{y_F}{2f} + \phi \frac{s}{\rho} \quad (2)$$

where  $\phi$  is the systematic angle of tilt of the dipoles.  $\rho$  is the magnetic radius of curvature. By integrating we find  $y_D$  and  $y'_D$  in terms of  $y_F$  and  $\phi$ :

$$\begin{aligned} y_D &= y_F \left(1 - \frac{L}{2f}\right) + \frac{\phi L^2}{2\rho} \\ y'_D &= +y_F/2f - \phi L/\rho = y_D/2f \end{aligned} \quad (3)$$

where  $L$  is the half-cell length. From these equations we find

$$y_F = \frac{\phi f}{\rho} (4f + L) \quad (4)$$

and

$$y_D = \frac{\phi f}{\rho} (4f - L) .$$

To correct for the fact that in the SSC arcs the dipoles occupy only about 87% of the space, we can multiply these expressions for  $y_F$  and  $y_D$  by 0.87. Evaluating (4) with  $L = 114.25$  m,  $f = L/2 \sin \mu/2 = 80.8$  m,  $\rho = 1.009 \times 10^4$  m, and  $\phi = 10^{-3}$  radian, e.g., we obtain:

$$\begin{aligned} y_F &= 3.04 \text{ mm} \\ y_D &= 1.45 \text{ mm} . \end{aligned}$$

The rms value of this closed-orbit excursion in such a  $90^\circ$  lattice is readily evaluated to be

$$\langle y \rangle = 1.75 \phi L^2 / \rho$$

which for the given parameters is equal to 2.27 mm.

Thus the SSC could tolerate and correct for a systematic tilt angle on the order of 1 milli-radian. However, operationally it would be desirable to reduce it to a much lower value.